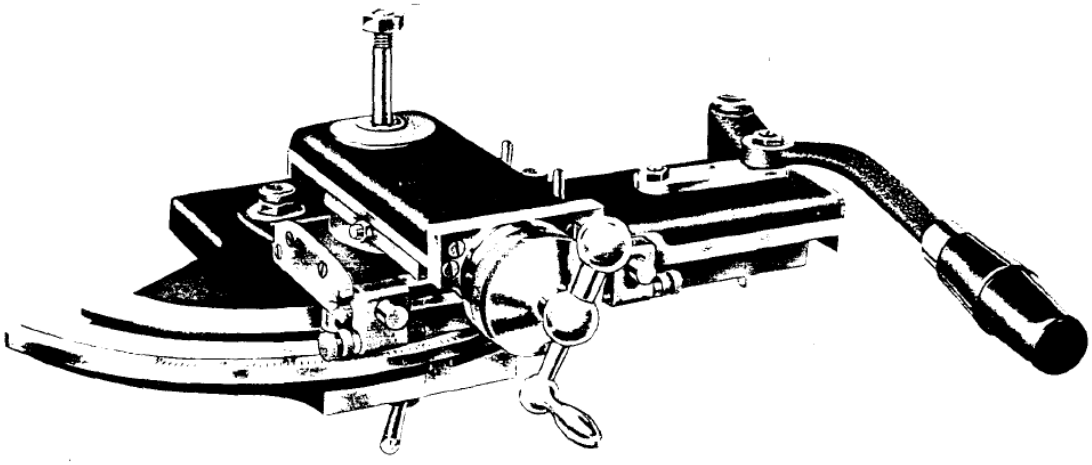


102-51

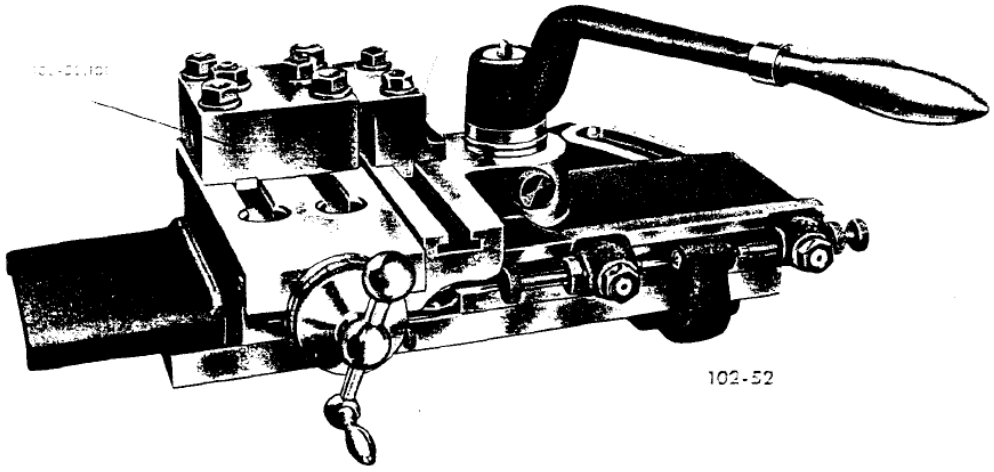
Grinding carriage with 120° swivel base (10° back, 110° forward)
supplied without grinding attachment (see pages 59 and 60)
Operation of longitudinal slide by means of lever
Operation of cross slide by means of micrometer screw

	mm (in.)
Reading of settings	.01 (.002)
Longitudinal stroke	80 ($3^5/_{32}$)
Transverse stroke	50 (2)

Adjustable stops on longitudinal slide
Supplied with fixing screws for grinding attachment

Weight: 12.100 kg (26.68 lbs)

NOTE: Grinding is much more economical with the special carriage 102-51 above than with any of the carriages shown on pages 48 and 49.
The carriage 102-51 does not permit fitting of the internal-grinding attachment 102-87.800 (page 60).



102-52

102-52

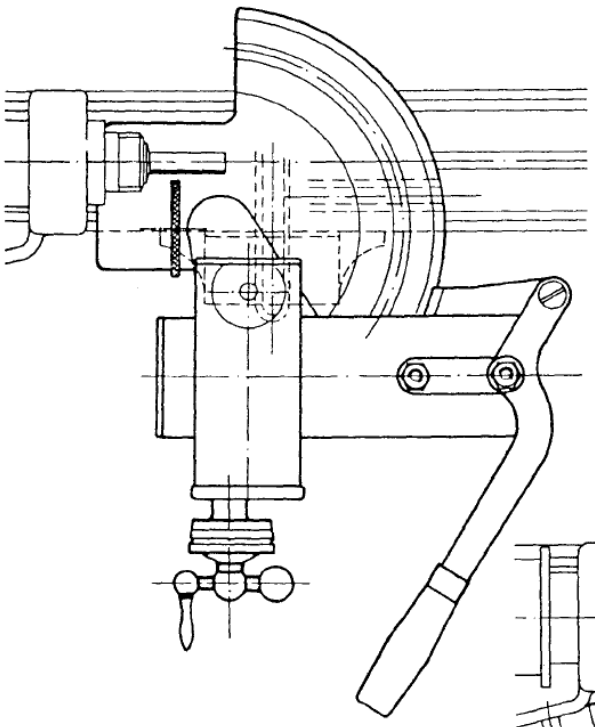
Slotting carriage with 30° swivel base
Operation of longitudinal slide by means of lever and rack
Operation of cross slide by means of micrometer screw

	mm (in.)
Reading of settings	.01 (.001)
Longitudinal stroke	120 ($4^3/_4$)
Transverse stroke	60 ($2^3/_8$)

Adjustable stops on longitudinal slide
Supplied with 1 toolholder 102-52.100 with bores dia. 13 and 20 mm (.512 and .787") and 2 bolts for fixing in T-slot.
1 adjustable support-block 102-52.110 for toolholder, with 2 bolts for fixing in T-slot.

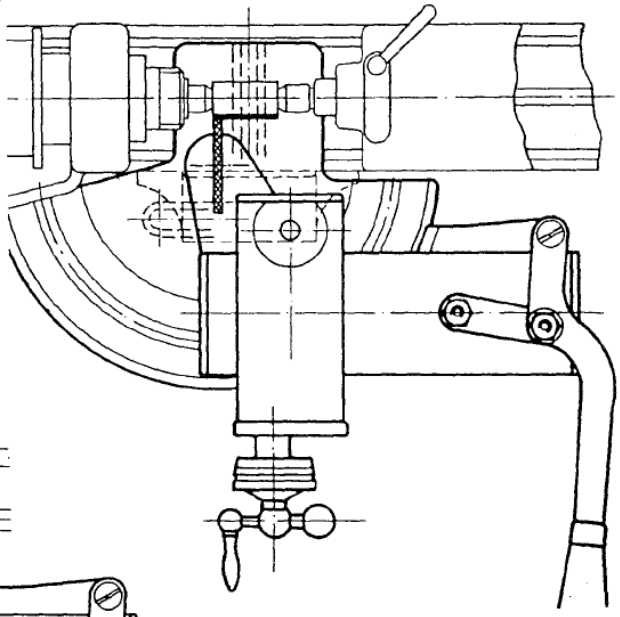
Weight: 23.300 kg (51.37 lbs)

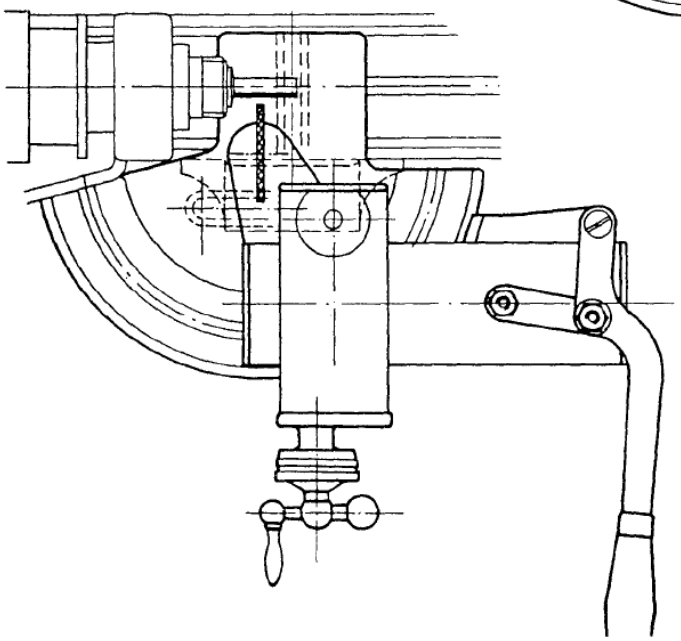
70 & 102 CHARIOT À RECTIFIER - SCHLEIFSCHLITTEN - GRINDING CARRIAGE



~~Meulage cylindrique sans contre-poupée~~
Zylindrisch-schleifen ohne Reitstock
Cylindrical grinding without tailstock

~~Meulage cylindrique avec contre-poupée~~
Zylindrisch-schleifen mit Reitstock
Center cylindrical grinding



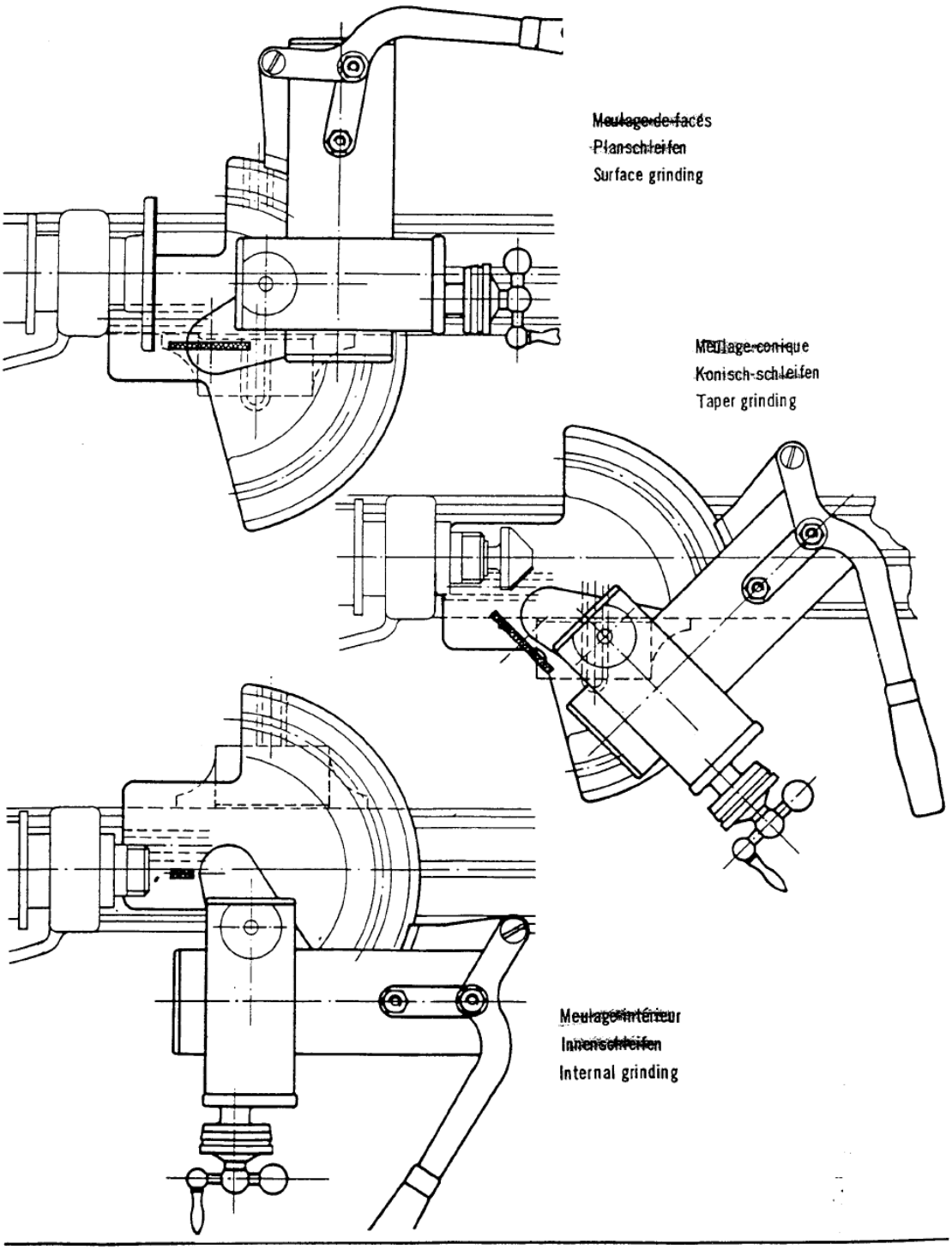


~~Meulage cylindrique sans contre-poupée~~
Zylindrisch-schleifen ohne Reitstock
Cylindrical grinding without tailstock

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Printed in Switzerland

70 & 102 CHARIOT À RECTIFIER - SCHLEIFSCHLITTEN - GRINDING CARRIAGE



Meulage de faces
Planschleifen
Surface grinding

Meulage conique
Konisch-schleifen
Taper grinding

Meulage intérieur
Innenschleifen
Internal grinding

FABRIQUE DE MACHINES **SCHAUBLIN S.A.** BÉVILARD/SUISSE

Printed in Switzerland

ADJUSTABLE AND SWIVELLING BELT TENSIONING ATTACHMENT WITH INDIVIDUAL DRIVE

